

1. Chemical Product and Company Identification

BOC Gases, Division of The BOC Group, Inc. 575 Mountain Avenue Murray Hill, NJ 07974

TELEPHONE NUMBER: (908) 464-8100 **24-HOUR EMERGENCY TELEPHONE NUMBER:** CHEMTREC (800) 424-9300 BOC Gases Division of BOC Canada Limited 5975 Falbourne Street, Unit 2 Mississauga, Ontario L5R 3W6

TELEPHONE NUMBER: (905) 501-1700 **24-HOUR EMERGENCY TELEPHONE NUMBER:** (905) 501-0802 **EMERGENCY RESPONSE PLAN NO:** 20101

PRODUCT NAME: ISOBUTANE CHEMICAL NAME: Isobutane COMMON NAMES/SYNONYMS: 2-Methylpropane, Trimethylmethane TDG (Canada) CLASSIFICATION: 2.1 WHMIS CLASSIFICATION: A, B1, D2B

PREPARED BY: Loss Control (908)464-8100/(905)501-1700 **PREPARATION DATE:** 6/1/95 **REVIEW DATES:** 6/7/96

2. Composition, Information on Ingredients

INGREDIENT	% VOLUME	PEL-OSHA ¹	TLV-ACGIH ²	LD ₅₀ or LC ₅₀ Route/Species
Isobutane FORMULA: C ₄ H ₁₀ CAS: 75-28-5 RTECS #: Not in RTECS	99.0 to 99.9	Simple Asphyxiant	Simple Asphyxiant	Not Available

¹ As stated in 29 CFR 1910, Subpart Z (revised July 1, 1993)

² As stated in the ACGIH 1994-95 Threshold Limit Values for Chemical Substances and Physical Agents

3. Hazards Identification

EMERGENCY OVERVIEW

This product does not contain oxygen and may cause asphyxia if released in a confined area. Simple hydrocarbons can cause irritation and central nervous system depression at high concentrations. Extremely flammable.

ROUTE OF ENTRY:

Skin Contact	Skin Absorption	Eye Contact	Inhalation	Ingestion
Yes	No	Yes	Yes	No

HEALTH EFFECTS:

Exposure Limits	Irritant	Sensitization
No	Yes	No
Teratogen	Reproductive Hazard	Mutagen
No	No	No
Synergistic Effects		
None Reported		

Carcinogenicity: -- NTP: No IARC: No OSHA: No

EYE EFFECTS:

None anticipated as product is a gas at room temperature.

SKIN EFFECTS:

None anticipated as product is a gas at room temperature.

INGESTION EFFECTS:

Ingestion is unlikely.

INHALATION EFFECTS:

Product is relatively nontoxic. Simple hydrocarbons can irritate the eyes, mucous membranes and respiratory system at high concentrations.

Inhalation of high concentrations may cause dizziness, disorientation, incoordination, narcosis, nausea or narcotic effects.

This product may displace oxygen if released in a confined space. Maintain oxygen levels above 19.5% at sea level to prevent asphyxiation.

Effects of oxygen deficiency resulting from simple asphyxiants may include: rapid breathing, diminished mental alertness, impaired muscular coordination, faulty judgement, depression of all sensations, emotional instability, and fatigue. As asphyxiation progresses, nausea, vomiting, prostration, and loss of consciousness may result, eventually leading to convulsions, coma, and death.

Oxygen deficiency during pregnancy has produced developmental abnormalities in humans and experimental animals.

NFPA HAZA	RD CODES	HMIS HAZARD CODES	RATINGS SYSTEM
Health: Flammability:	_	Health: 1 Flammability: 4	0 = No Hazard 1 = Slight Hazard
Reactivity:	0	Reactivity: 0	2 = Moderate Hazard 3 = Serious Hazard 4 = Severe Hazard

4. First Aid Measures

EYES:

Never introduce oil or ointment into the eyes without medical advice! If pain is present, refer the victim to an ophthalmologist for further treatment and follow up.

SKIN:

MSDS: G-95 Revised: 6/7/96

Remove contaminated clothing and flush affected area with cold water and soap. If irritation persists, seek medical attention.

INGESTION:

Not normally required. Seek immediate medical attention.

INHALATION:

PROMPT MEDICAL ATTENTION IS MANDATORY IN ALL CASES OF OVEREXPOSURE TO PRODUCT. RESCUE PERSONNEL SHOULD BE EQUIPPED WITH SELF-CONTAINED BREATHING APPARATUS. Conscious persons should be assisted to an uncontaminated area and inhale fresh air. Quick removal from the contaminated area is most important. Unconscious persons should be moved to an uncontaminated area, given assisted (artificial) respiration and supplemental oxygen. Further treatment should be symptomatic and supportive.

5. Fire Fighting Measures

Conditions of Flammability: Flammable liquid and vapor				
Flash point:	Method:		Autoignition	
-117°F (-83°C)	Closed Cup		Temperature: $778^{\circ}F(420^{\circ}C)$	
LEL(%): 1.8		UEL(%): 8.4		
Hazardous combustion products: Carbon monoxide, Carbon dioxide				
Sensitivity to mechanical shock: None				
Sensitivity to static discharge: Not Available				

FIRE AND EXPLOSION HAZARDS:

Isobutane is heavier than air and may travel a considerable distance to an ignition source. Isobutane is a flammable gas! Keep away from open flame and other sources of ignition. Do not allow smoking in storage areas or when handling.

EXTINGUISHING MEDIA:

Water, carbon dioxide, dry chemical.

FIRE FIGHTING INSTRUCTIONS:

If possible, stop the flow of gas with a remote valve. Use water spray to cool fire exposed containers. If fire is extinguished and flow of gas is continued, increase ventilation to prevent a build up of a flammable/explosive atmosphere. Extinguish sources of ignition.

Be cautious of a Boiling Liquid Evaporating Vapor Explosion, BLEVE, if flame is impinging on surrounding containers. Direct 500 GPM water stream onto containers above the liquid level with remote monitors. Limit the number of personnle in poximity to the fire. Evacuate surrouning areas to at least 3000 feet in all directions.

6. Accidental Release Measures

Evacuate all personnel from affected area. Use appropriate protective equipment. Increase ventilation to prevent build up of a flammable/explosive atmosphere. Extinguish all sources of ignition! If leak is in user's equipment, be certain to purge piping with inert gas prior to attempting repairs. If leak is in container or container valve, contact the appropriate emergency telephone number listed in Section 1 or call your closest BOC location

7. Handling and Storage

Earth bond and ground all lines and equipment associated with the product system. Electrical equipment should be non-sparking and explosion proof.

Use only in well-ventilated areas. Valve protection caps must remain in place unless container is secured with valve outlet piped to use point. Do not drag, slide or roll cylinders. Use a suitable hand truck for cylinder movement. Use a pressure regulator when connecting cylinder to lower pressure (<250 psig) piping or systems. Do not heat cylinder by any means to increase the discharge rate of product from the cylinder. Use a check valve or trap in the discharge line to prevent hazardous back flow into the cylinder.

Protect cylinders from physical damage. Store in cool, dry, well-ventilated area away from heavily trafficked areas and emergency exits. Do not allow the temperature where cylinders are stored to exceed 130°F (54°C). Cylinders should be stored upright and firmly secured to prevent falling or being knocked over. Full and empty cylinders should be segregated. Use a "first in-first out" inventory system to prevent full cylinders from being stored for excessive periods of time.

Post "No Smoking" signs in storage or use areas. For additional recommendations, consult Compressed Gas Association Pamphlet P-1.

Never carry a compressed gas cylinder or a container of a gas in cryogenic liquid form in an enclosed space such as a car trunk, van or station wagon. A leak can result in a fire, explosion, asphyxiation or a toxic exposure.

8. Exposure Controls, Personal Protection

INGREDIENT	% VOLUME	PEL-OSHA ²	TLV-ACGIH ³	LD ₅₀ or IC ₅₀ Route/Species
Isobutane FORMULA: C ₄ H ₁₀ CAS: 75-28-5 RTECS #: Not in RTECS	99.0 to 99.9	Simple Asphyxiant	Simple Asphyxiant	Not Available

EXPOSURE LIMITS¹:

¹ Refer to individual state of provincial regulations, as applicable, for limits which may be more stringent than those listed here.

² As stated in 29 CFR 1910, Subpart Z (revised July 1, 1993)

³ As stated in the ACGIH 1994-1995 Threshold Limit Values for Chemical Substances and Physical Agents.

ENGINEERING CONTROLS:

Use local exhaust to prevent accumulation. Use general ventilation to prevent build up of flammable concentrations. May use hood with forced ventilation when handling small quantities. If product is handled routinely where the potential for leaks exists, all electrical equipment must be rated for use in potentially flammable atmospheres. Consult the National Electrical Code for details.

EYE/FACE PROTECTION:

Safety goggles or glasses.

SKIN PROTECTION:

Protective gloves made of plastic or rubber.

RESPIRATORY PROTECTION:

Positive pressure air line with full-face mask and escape bottle or self-contained breathing apparatus should be available for emergency use.

OTHER/GENERAL PROTECTION:

Safety shoes, safety shower, eyewash.

9. Physical and Chemical Properties

PARAMETER	VALUE	UNITS	
Physical state (gas, liquid, solid)	: Gas		
Vapor pressure at 70°F	: 45	psia	
Vapor density at STP (Air $= 1$)	: 2.06		
Evaporation point	: Not Available		
Boiling point	: 10.9	°F	
	: -11.7	°C	
Freezing point	: Not Available		
	: Not Available		
pH	: Not Available		
Specific gravity	: Not Available		
Oil/water partition coefficient	: Not Available		
Solubility (H20)	: Very Slight		
Odor threshold	: Not Applicable		
Odor and appearance	: A colorless, odorless gas		

10. Stability and Reactivity

STABILITY:

Stable

CONDITIONS TO AVOID (STABILITY):

High temperatures. Product will start to decompose at 815°F (435°C).

INCOMPATIBLE MATERIALS:

Oxidizers

HAZARDOUS DECOMPOSITION PRODUCTS:

Carbon monoxide

11. Toxicological Information

Oxygen deficiency during pregnancy has produced developmental abnormalities in humans and experimental animals.

No chronic effects data given in the Registry of Toxic Effects of Chemical Substances (RTECS) or Sax, Dangerous Properties of Industrial Materials, 7th ed.

12. Ecological Information

No data given.

13. Disposal Considerations

Do not attempt to dispose of residual waste or unused quantities. Return in the shipping container PROPERLY LABELED, WITH ANY VALVE OUTLET PLUGS OR CAPS SECURED AND VALVE PROTECTION CAP IN PLACE to BOC Gases or authorized distributor for proper disposal.

14. Transport Information

PARAMETER	United States DOT	Canada TDG
PROPER SHIPPING NAME:	Isobutane	Isobutane
HAZARD CLASS:	2.1	2.1
IDENTIFICATION NUMBER:	UN 1969	UN 1969
SHIPPING LABEL:	FLAMMABLE GAS	FLAMMABLE GAS

15. Regulatory Information

Isobutane is listed under the accident prevention provisions of section 112(r) of the Clean Air Act (CAA) with a threshold quantity (TQ) of 10,000 pounds.

SARA TITLE III NOTIFICATIONS AND INFORMATION

SARA TITLE III - HAZARD CLASSES:

Acute Health Hazard Fire Hazard Sudden Release of Pressure Hazard

16. Other Information

Compressed gas cylinders shall not be refilled without the express written permission of the owner. Shipment of a compressed gas cylinder which has not been filled by the owner or with his/her (written) consent is a violation of transportation regulations.

DISCLAIMER OF EXPRESSED AND IMPLIED WARRANTIES:

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http://zenstoves.net Page 6 of 6

MSDS: G-95 **Revised:** 6/7/96